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DART AEROSPACE LTD

Work Order:

21643

Description: Rod

Part Number:

D3134-1

(p B30-23000-137)

Dwg: D3134 Rev. B

Qty:

Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveller	ml	04.10.04	6
2	GA	Cut material to length as per template D3134-1T1 Material: AISI 304/316 Annealed SS tubing 0.250 OD x 0.049 wall (M304TR0.250W.049) Batch: M15522	ml	04-10-20	27
3	GA	Open both ends with Ø0.161 (#20) drill and thread both ends as per Dwg D3134	ml	05-01-26	2
4	GA	Deburr rod, no sharp edges.	ml	05-01-26	2
5	GA	Bend as per Dwg D3134 using template D3134-1T2	ml	05-01-26	27
6	QC5	Inspect work for Completeness on the W/O	ml	05-01-27	2
7	ST	Identify and Stock	ml	05-01-27	2
8	AC	Cost / part 14.22	54C	05.01.27	2
9	DC	Close W/O 14.22 Inspect Level 21	ml	05.01.27	2

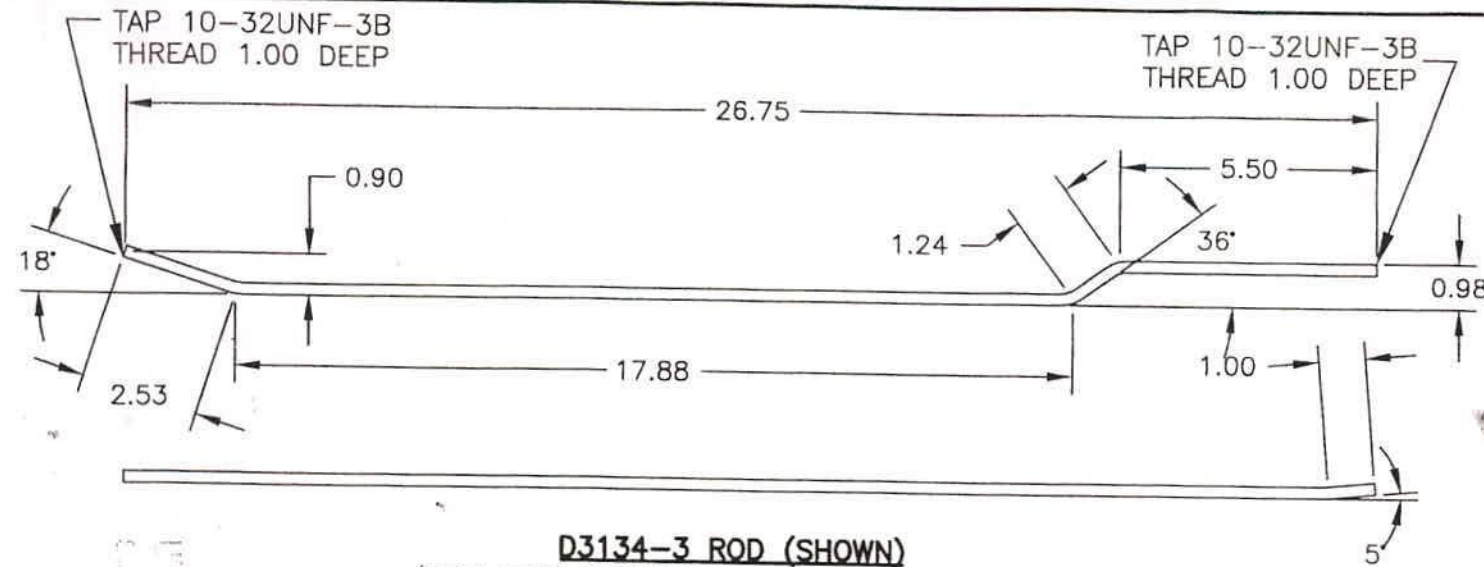
Rev	Date	Change	Revised By	Approved
A	02.05.27	New issue	NG	
B	02.11.13	Re-format; Add thread	KJ RF	

RELEASED
02.11.15 RF

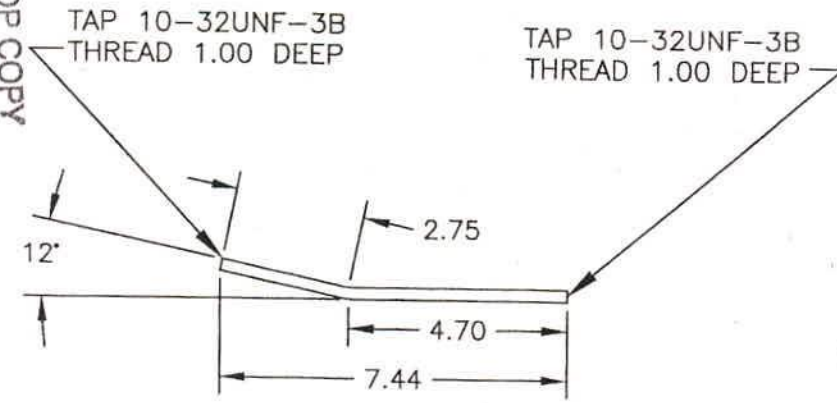


DART AEROSPACE LTD
HAMKESBURY, ONTARIO, CANADA

DESIGN	DRAWN BY	DRAWING NO.	REV. B
#	#	D3134	SHEET 1 OF 1
CHECKED	APPROVED	TITLE	SCALE
#	#	ROD	NTS
DATE			
02.09.26	02.04.17	NEW ISSUE	
A	02.09.26	ADD "ANNEALED" SPEC; REDESIGNED D3134-1	
B			



D3134-3 ROD (SHOWN)
(REPLACES PREMIER P/N B30-23000-139)
D3134-4 ROD (OPPOSITE)



D3134-1 ROD
(REPLACES PREMIER P/N B30-23000-137)

NOTES

- 1) MATERIAL: AISI 304/316 ANNEALED SS TUBING 0.250 OD x 0.049 WALL (REF DART SPEC. M304TRO.250W.049)
- 2) TOOLING: MAKE D3134-1 PER TOOL DT8656
MAKE D3134-3 PER TOOL DT8657
- 3) FINISH: NONE
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.015

RELEASED
02.01.27

WORK ORDER

NO 21643

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